



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBST1009-5
Job Sheet 175611



Ref. 174660.

Part No: RBST1009-5

Job Qty: 5 ea

Part Name: Roller



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBST1009 THRU 1020 Rev 7 IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		3/7/18	0.00	0.00	Start Up Container		AT 18/04/12
100	Outsource	5 pcs		3/19/18			AFF001-VC	8	AT 18/04/12
110	Packaging	5 pcs		3/19/18	0.00	0.00	Packaging2		AT 18/04/12
120	QC	5 pcs		3/19/18	0.00	0.00	QC6		38
130	Packaging	5 pcs		3/19/18	0.00	0.00	Packaging3-2		18-04-13
140	QC21-SA	5 Ea		3/19/18	0.00	0.00	QC21		GA 137 08

Part Op 100 - ISSUE P/O: 39485 TO KG GRINDING. MANUFACTURE AS PER DWG. SHIP QTY REQUIRED OF
Descriptions: 89031009 ***NOTE*** One dowel pin makes 6 pcs.

APR 10 2018

DAS

21

9-89

13

9-89

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
89031009	Plug and Pin Gauge	1.6750 Ea (.335 ea)	90-Start up Operation	

1X 5046525

1X 5046388

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	89031009	2	47	0

Part Specifications

Specifications could not be found.



Container No: S060587



Part: RBST1009-5

Job No: 175611

Serial No/Batch: S060587

Revision: 7

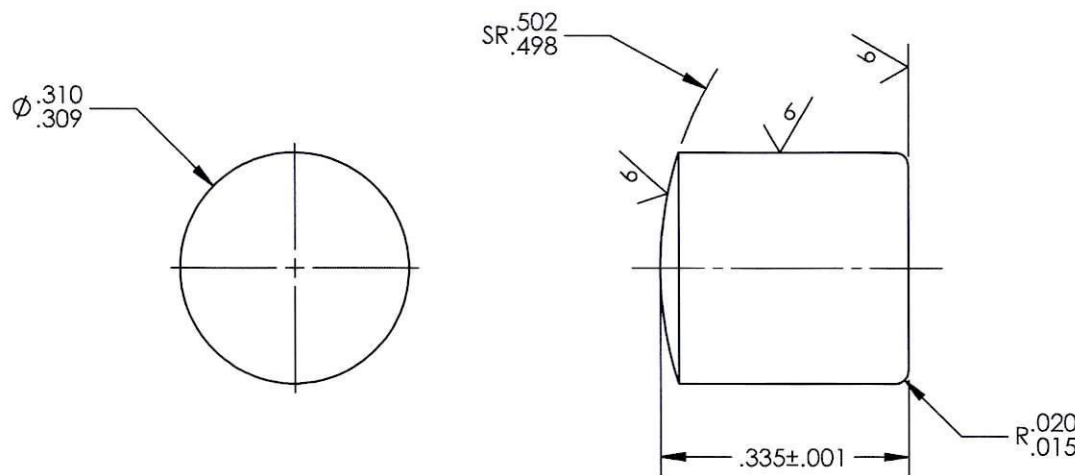
Inspector:

Dart Aerospace Ltd.
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CANADA
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Plex 4/9/18 11:38 AM Dart.Gagnon.Michelle

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



TOOL NUMBER
RBST1000
RBST1001
RBST1002
RBST1003
RBST1004
RBST1005
RBST1006
RBST1007
RBST1008
RBST1009
RBST1010
RBST1011
RBST1012
RBST1013
RBST1014
RBST1015
RBST1016
RBST1017
RBST1018
RBST1019
RBST1020

(-5)
ROLLER

DART AEROSPACE	
TITLE RBST1000 THRU 1020 DRILL PRESS TRI-ROLLER SWAGING TOOL	
DWG NO.	SEE TABLE-5
REV 7	
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 55-60	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER
SCALE 4:1	ASME Y14.5M-2009
DATE 1/4/2008	USED ON MODEL
	SEE TABLE
	SHEET 4 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039485**

Supplier: AFF001-VC
Affutage K.G. Inc.
11455 Philippe Panneton Ave.
Montreal
QC
H1E 4M1 Canada
Phone: 514 323 0192 514 323 6631
Fax: 514 323 6631

PO No: PO039485
PO Date: 4/2/18
Due Date: 4/10/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174660	RBST1009-5	Roller ISSUE P/O: _____ TO KG GRINDING. MANUFACTURE AS PER DWG. SHIP QTY REQUIRED OF 89031009 ***NOTE*** One dowel pin makes 6 pcs.	Partial	4/10/18	25 pcs	20 pcs 5x	5 pcs At 180412	\$12.00/pcs	\$60.00
2		RBST2120-5	Roller ISSUE P/O: _____ TO KG GRINDING. MANUFACTURE AS PER DWG. SHIP QTY REQUIRED OF 89031009 WO 175962	Firmed	4/12/18	23 pcs	0 pcs	23 pcs	\$12.00/pcs	\$276.00
Grand Total:										\$336.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Depuis 1975

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www.kggrinding.com • sales@kggrinding.com